

PATENT ABSTRACTS OF JAPAN

(11)Publication number : **09-227193**

(43)Date of publication of application : **02.09.1997**

(51)Int.Cl.

C04B 28/02
E04C 2/04
E04C 2/26
// (C04B 28/02
C04B 24:08
C04B 18:26)
C04B103:65

(21)Application number : **08-031965**

(71)Applicant : **SEKISUI CHEM CO LTD**

(22)Date of filing : **20.02.1996**

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(54) **HARD WOOD-PIECE CEMENT BOARD**

(57)Abstract:

PROBLEM TO BE SOLVED: To prepare a hard cement board having improved water-permeation resistance and free from a danger of the occurrence of warp by subjecting a mixture of a cement composition containing a water repellent, small pieces of wood and water to a pressure forming process and curing the formed material by heat under pressure.

SOLUTION: This hard wood-piece cement board is produced by subjecting a mixture of a cement composition containing a water repellent, finely fragmented wood pieces and water to pressure forming into a specified shape and curing the formed material by heat under pressure. A water-repellent content in the cement composition is preferably 0.4-2.0wt.%. A metal soap such as calcium stearate or aluminum stearate is cited as an example of the water repellent. The cement composition is preferably composed of a heat-curing component mainly containing alumina cement, anhydrous gypsum and/or hemihydrate gypsum, portland cement and a water repellent.